

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9325	REV. A SHEET 1 OF 1
DATE 06.03.27		TITLE SPACER ADDITION	SCALE NTS
A	06.03.27	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D204-618 REV. B

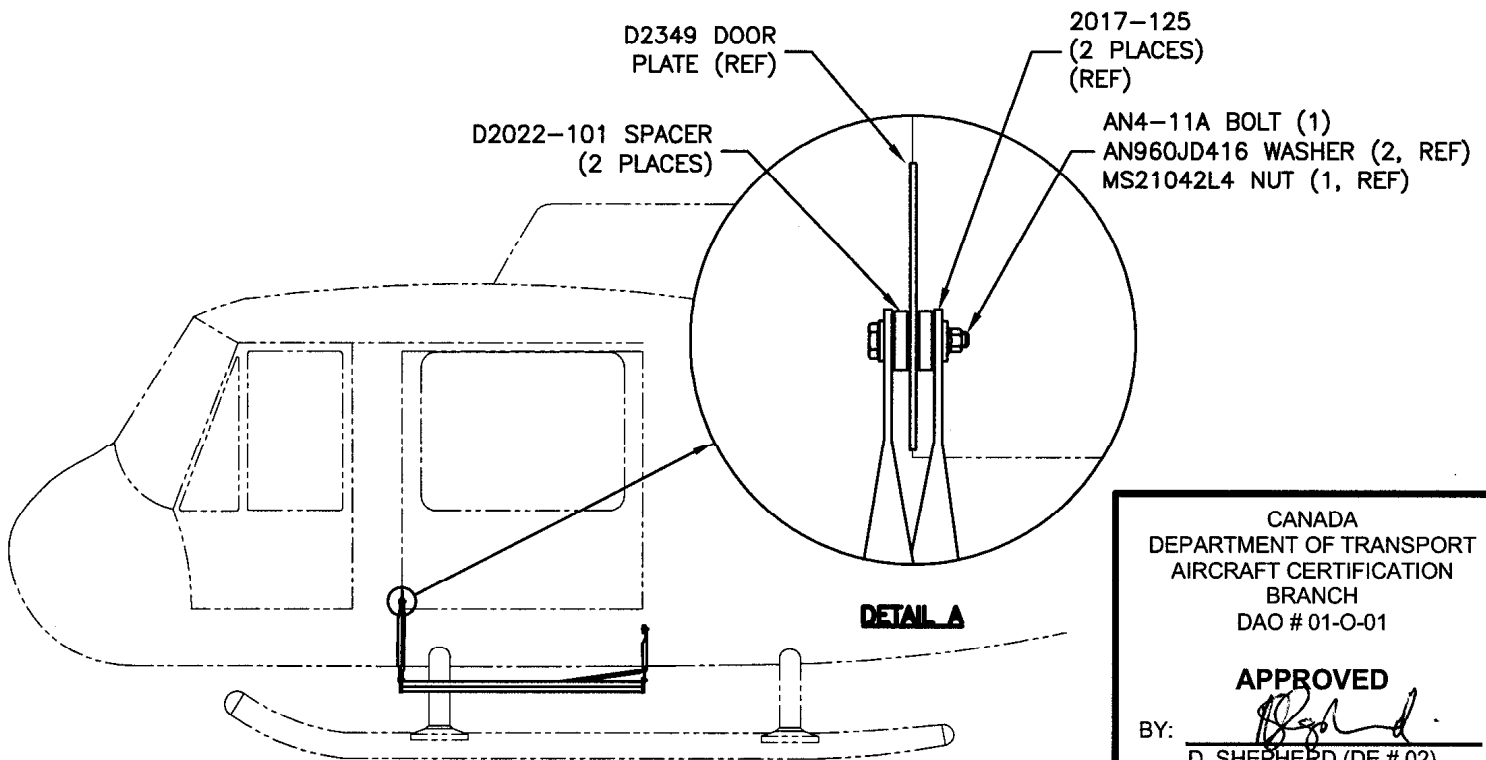
(REF. CANADIAN STC: SH91-40, FAA STC: SR00505NY)

FOR INSTALLATION OF D204-618-011/-012, IT IS NECESSARY TO ADD (2) D2022-101 SPACERS PER KIT TO INSTALL THE STEP. CONSEQUENTLY, LONGER BOLTS ARE NEEDED AS PER DETAIL A BELOW TO ALLOW THE INSTALLATION OF THE SPACERS. THIS CHANGE IS REQUIRED BECAUSE THE TUBE SECTION OF THE STRUTS INTERFERE WITH EACH OTHER BEFORE THE TABS CONTACT THE DOOR PLATE BRACKET.

REPLACE: QTY (1) AN4-5A BOLT

WITH: QTY (1) AN4-11A BOLT

ADD: QTY (2) D2022-101 SPACERS



D204-618-011 STEP, L/H SHOWN
D204-618-012 STEP, R/H, OPPOSITE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.03.27
CERT. NO.: SH91-40
ISSUE NO.: 2

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